GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)

Size	above up to	Gruppo di dimensioni	oltre fino a	6	30	120	400	1000	2000	4000
Tolerance		Scostamenti		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

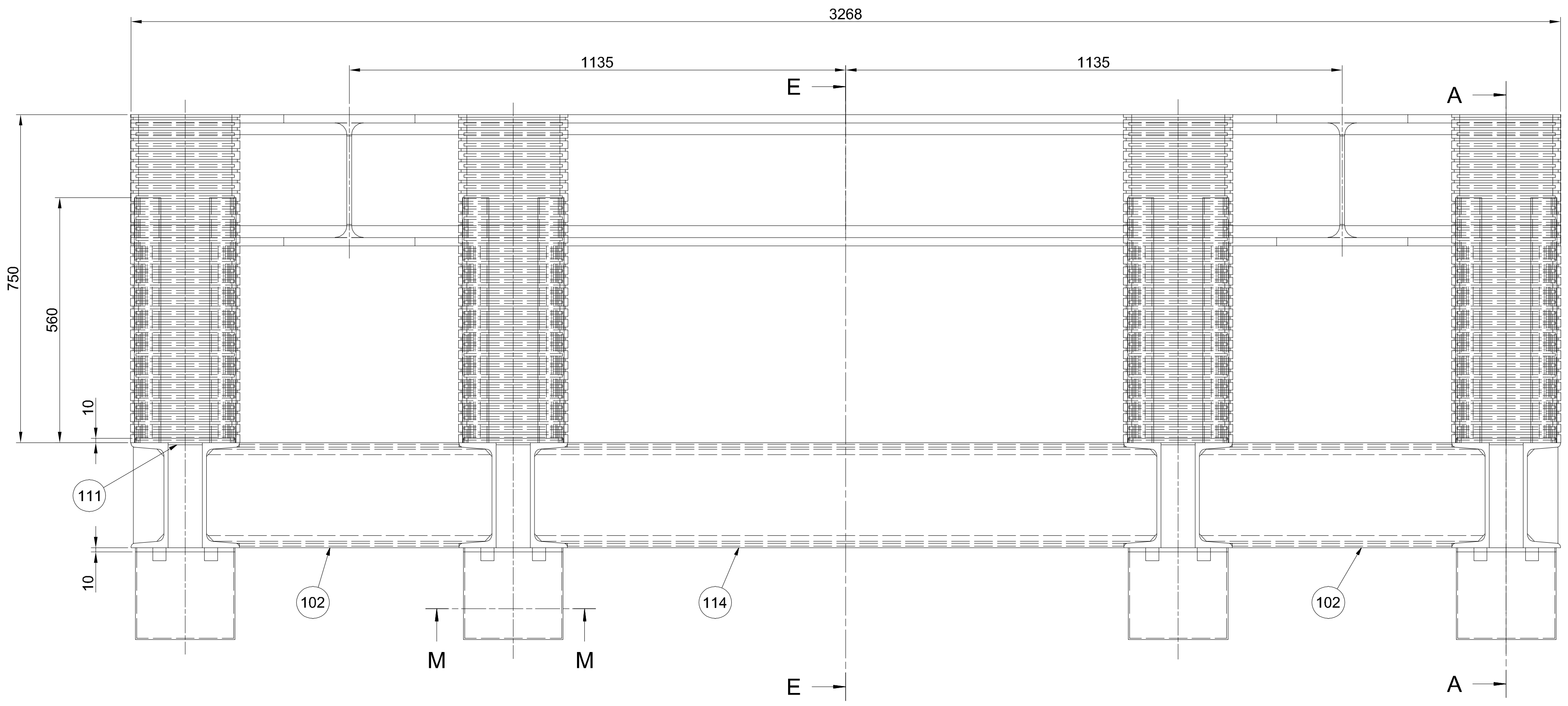
REMOVE SHARP EDGES
TOGLIERE SPIGOLI VIVI
Chamfer Smusso 0.5x45° R=0.5

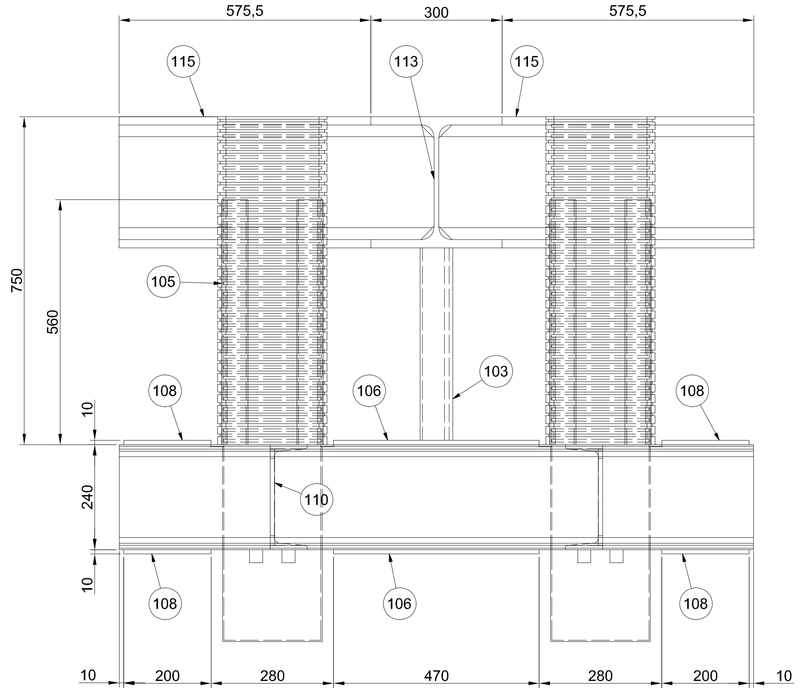
BRUNO PRESEZZI SpA
UFFICIO TECNICO
VALIDO PER COSTRUZIONE

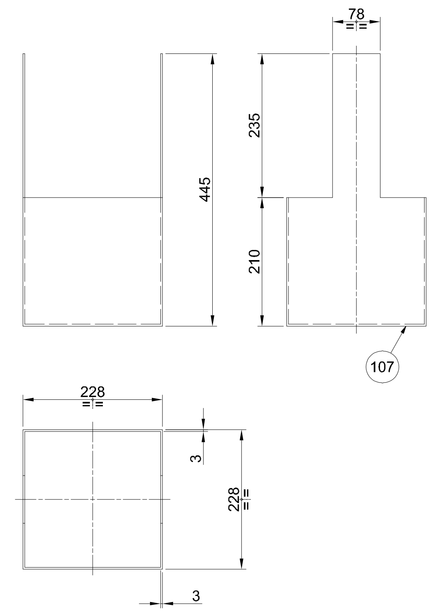
NORME GENERALI DI SALDATURA
GENERAL RULES FOR WELDED JOINTS

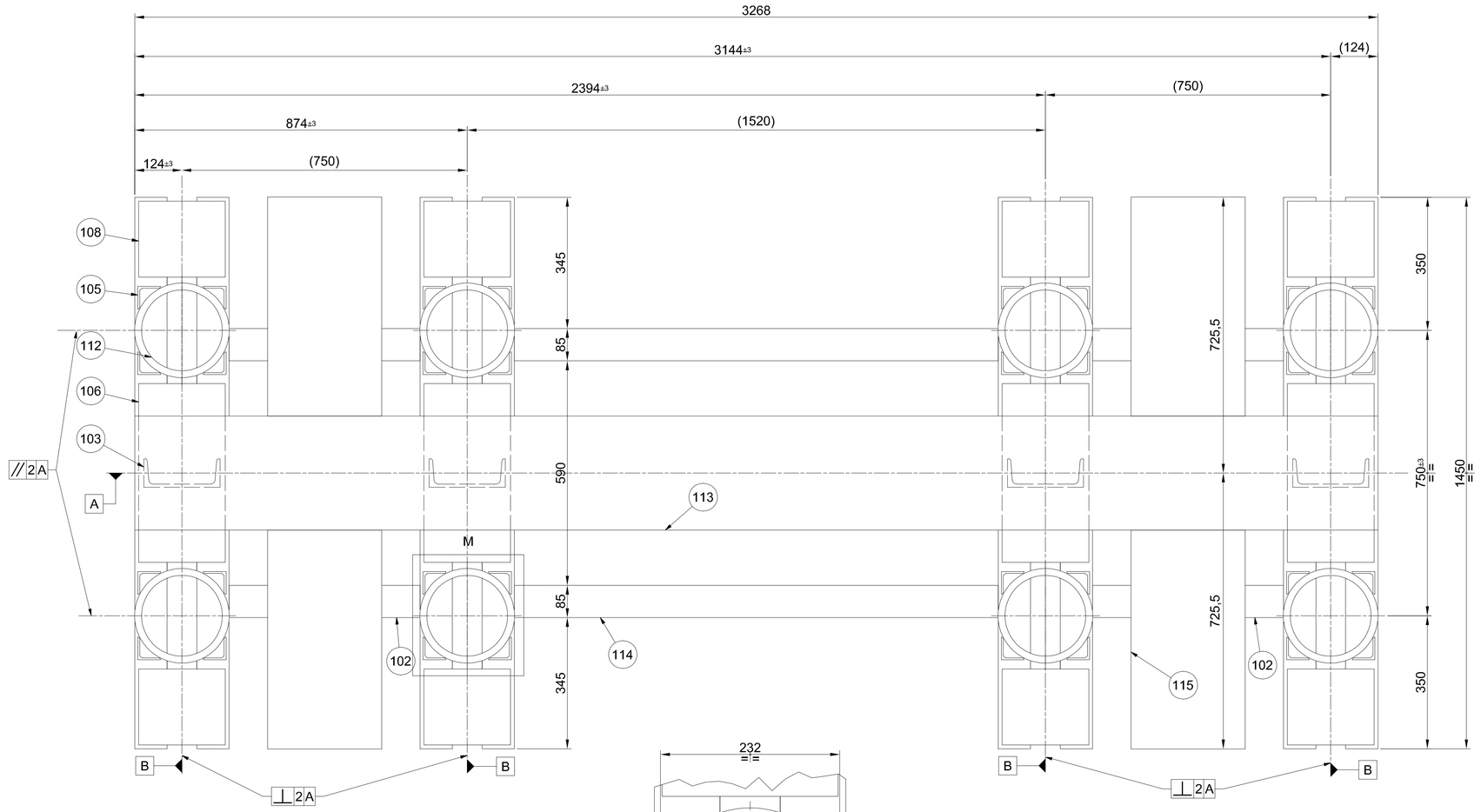
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"
EDGE PREPARATION FOR WELDING ACCORDING TO

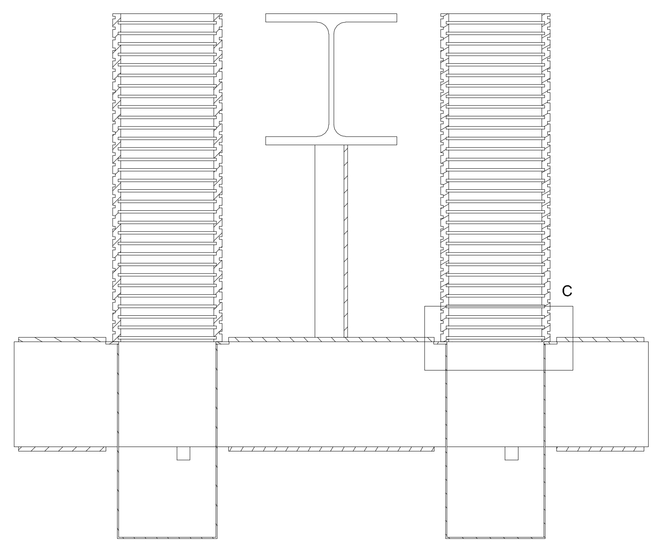
DOVE NON ALTRIMENTI INDICATO - A = 0,7
DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT SPECIFIED - A = 0,7
OF THE MINIMUM THICKNESS TO BE JOINT



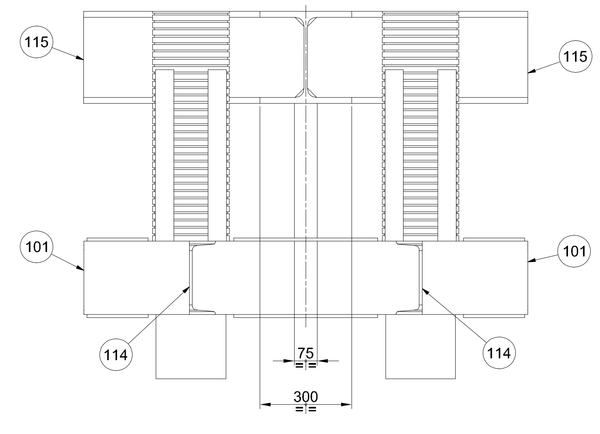




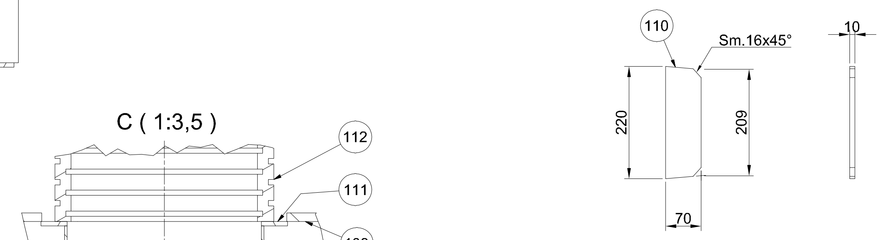




A-A (1 : 7)

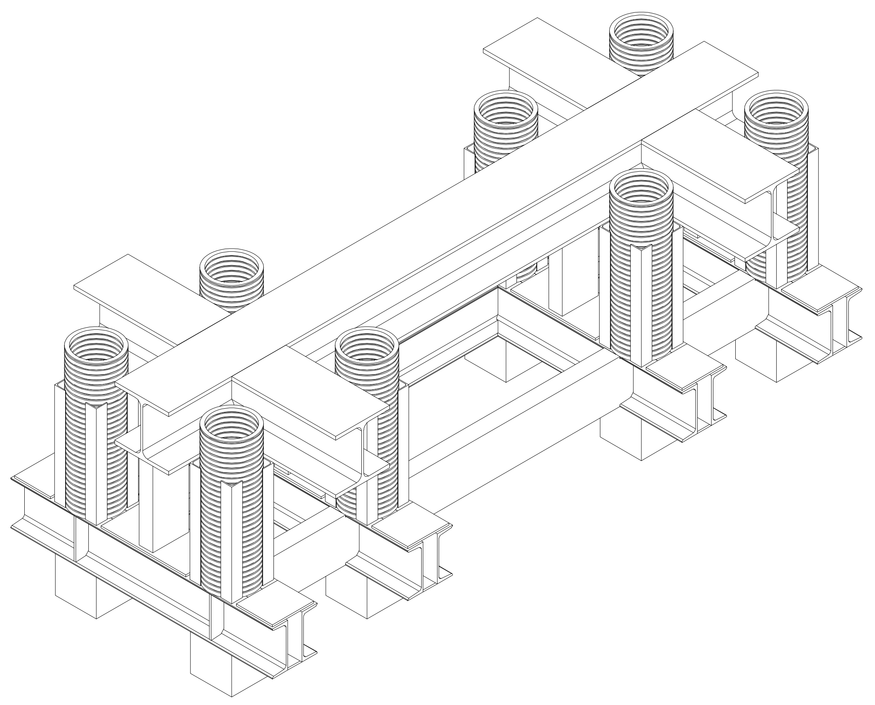


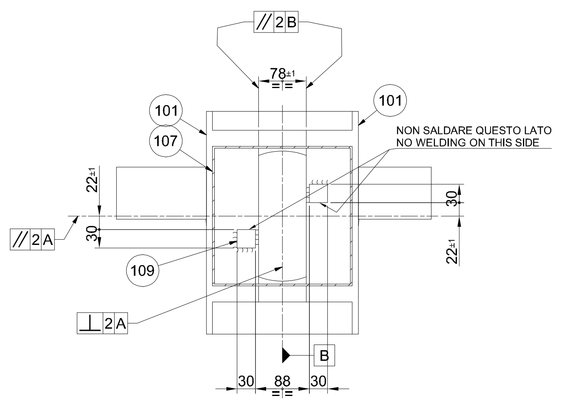
E-E (1 : 10)



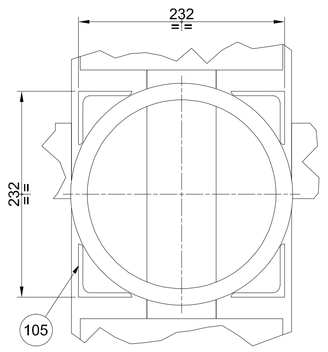
C (1:3,5)

NB : ASSIEME A CARICO CLIENTE
ASSEMBLY IN CUSTOMER'S SCOPE OF SUPPLY

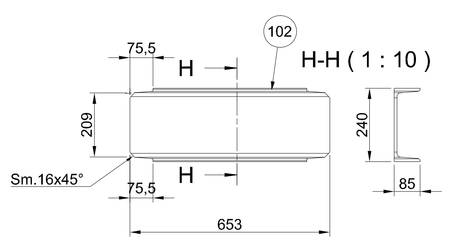


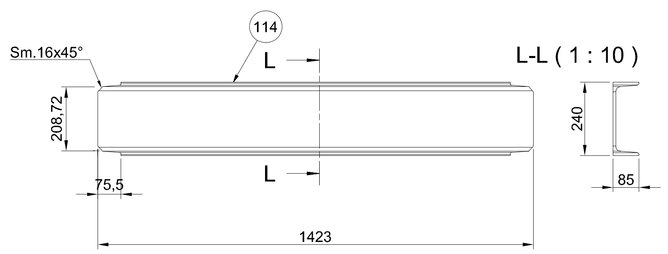


M-M (1 : 5)
Attenzione: vista dal basso - Tipico
Attention: view from below - Typical



M (0.29 : 1)





Q.tà	Descrizione	Description	Pos.	Materiale	Numero Parte	Massa	RIC.
4	Profilato HEB 300 - L=720 - UNI 5397-78	Beam HEB 300 - L=720 - UNI 5397-78	115	S275JR EN 10025		71,1	
2	Profilo a U	Beam UPN 240 - L=1423 - UNI EN 10279	114	S275JR EN 10025		44,9	
1	Profilato HEB 300 - L=3268 - UNI 5397-78	Beam HEB 300 - L=3268 - UNI 5397-78	113	S275JR EN 10025		382,4	
8	TUBO CORRUGATO Øe250 Øi213 L=750	CORRUGATED TUBE Øe250 Øi213 L=750	112	PE-AD		9	
16	Lamiera sp.5x30x78	Sheet th. 5x30x78	111	S275JR EN 10025		0,1	
4	Lamiera sp.10x70x220	Sheet th. 10x70x220	110	S275JR EN 10025		1,2	
16	Lamiera sp.30x30x30	Sheet th. 30x30x30	109	S275JR EN 10025		0,2	
16	Lamiera sp.10x200x228	Sheet th. 10x200x228	108	S275JR EN 10025		3,6	
8	Cassetta lamiera sp. 3x228x228x445	Sheet metal box th. 3x228x228x445	107	S275JR EN 10025		6,5	
8	Lamiera sp.10x200x228	Sheet th. 10x470x228	106	S275JR EN 10025		8,4	
32	Profilato L 60x60x - L=560 - UNI EN 10056-1	Beam L 60x60x - L=560 - UNI EN 10056-1	105	S275JR EN 10025		2,6	
4	Profilato UPN 200 - L=440 - UNI EN 10279	Beam UPN 200 - L=440 - UNI EN 10279	103	S275JR EN 10025		11,1	
4	Profilato UPN 240 - L=653 - UNI EN 10279	Beam UPN 240 - L=653 - UNI EN 10279	102	S275JR EN 10025		19,3	
8	Profilato UPN 240 - L=1450 - UNI EN 10279	Beam UPN 240 - L=1450 - UNI EN 10279	101	S275JR EN 10025		48,2	

A.B.	R.V.	R.V.	S275JR EN 10025	1603,1 kg	
Disegnato	Verificato	Autorizzato	Materiale	Massa	

DATA: 13/03/2024
COMMESSA N.:
DIS. ASSIEME:

Descrizione:

Telaio di fondazione gabbia
(Foundation frame - Stand)

Disegno N.: 60-02-30A-101

Scala: 1 : 7
Revisione: 0
Foglio: 1 *di* 2

A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno

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Tel. 0362/370211 - Fax 0362/451372 - e-mail: bruno.presezzi@brunopresezzi.com

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